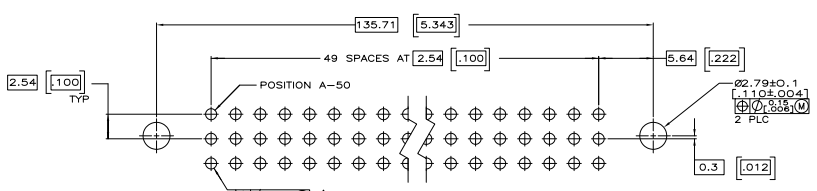
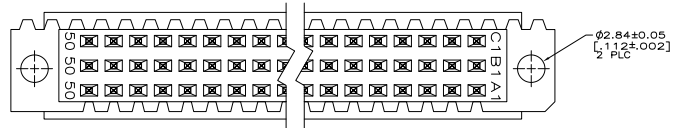
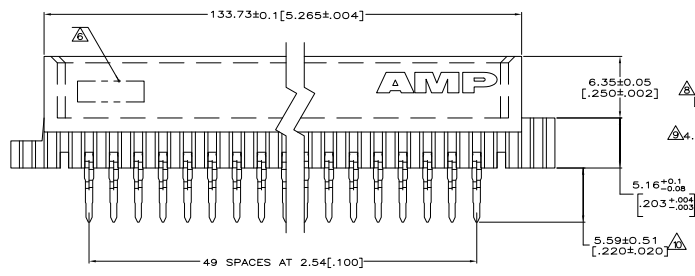
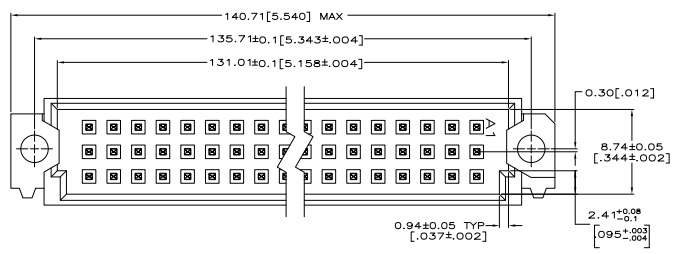


REV	DATE	DESCRIPTION	BY	CHK	APP
AD	25				
01		REVISED PER ECO-07-018583			



- △ HOUSING MATERIAL: GLASS-FILLED POLYMER.
- △ POST MATERIAL: COPPER ALLOY.
- △ POST FINISH: DIN 41612 CLASS 2 IN CONTACT AREA. TIN PLATE ON POSTS.
- 4. FOR 1.57[.062] THICK PC BOARD APPLICATIONS, USE SEATING TOOL 768211-4. PROGRAMMABLE SEATING TOOL 768216-4 WITH PUSH PINS FOR MAKE FIRST CONTACTS ONLY. CAN ALSO BE USED.
- △ PC BOARD HOLES REQUIRED FOR ACTION PIN CONTACTS ARE 1.151[.0453] DRILL DIAMETER PLATED THROUGH WITH 0.02-0.08[.001-.003] COPPER AND 0.008[.0003] MINIMUM TIN-LEAD PLATING. FINISHED HOLE AFTER PLATING: 0.94-1.09[.037-.043] DIAMETER.
- △ PART NUMBER, DATE CODE MARKED THIS APPROXIMATE AREA.
- △ MARKING ON THIS SIDE.
- △ FOR "MFB" APPLICATIONS, A 2.36[.093] MINIMUM THICK PC BOARD IS REQUIRED. PROGRAMMABLE SEATING TOOL 768216-4 MUST BE USED.
- △ TO BE 4.16[.164] REF FOR LAST MAKE PINS AFTER SEATING. POST LENGTH DIFFERENCE BETWEEN SHORT AND LONG PINS TO BE 0.76±0.2[.030±.008] AFTER SEATING.
- △ THIS DIMENSION WILL BE 6.35±0.51[.250±.020] AFTER SEATING FOR PINS WITH 4.17[.164] REF MATING POST.

POSITIONS LOADED		X	X	X	150	5536096-5
ROWS LOADED		C	B	A	NO. OF LOADED POSITIONS	ASSY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		REV		EVALUATION		STATUS		Title Electronics Corporation	
DATE		DATE		DATE		DATE		Harrisburg, Pa 17105-3608	
APPROVED		APPROVED		APPROVED		APPROVED		ASSEMBLY, PIN, EUROCARD, TYPE R,	
DATE		DATE		DATE		DATE		150 POSITION, 6.35[.250] PRESS FIT POSTS,	
DATE		DATE		DATE		DATE		PROGRAMMABLE	
DATE		DATE		DATE		DATE		SIZE DATE CODE DRAWING NO. REVISED TO	
DATE		DATE		DATE		DATE		A1 00779 G=5536096	
DATE		DATE		DATE		DATE		REWORKED TO	
DATE		DATE		DATE		DATE		CUST. DRAWING	
DATE		DATE		DATE		DATE		SHEET 5:1	
DATE		DATE		DATE		DATE		1 OF 1	
DATE		DATE		DATE		DATE		01	