

4

3

2

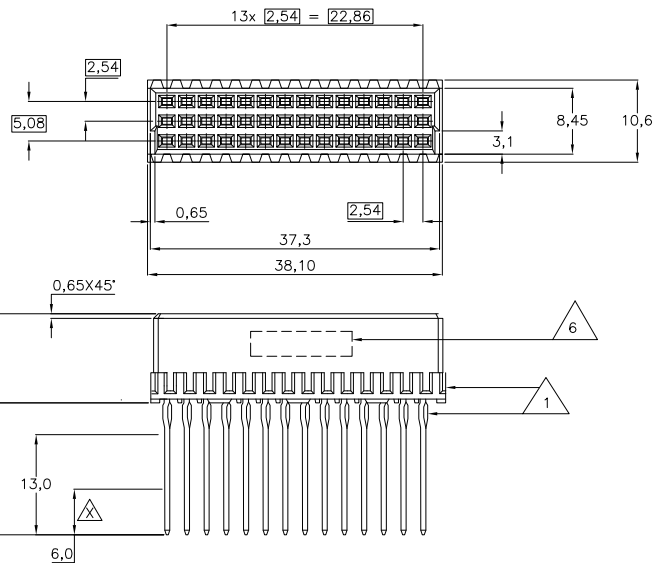
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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
C		ECR-07-020965	23-08-08	AEG	MKO

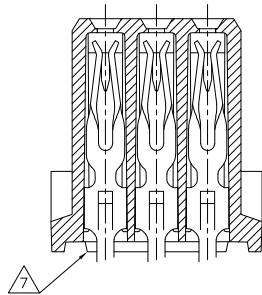
NOTES:

- 1 MATERIAL CONTACT: PHOSPHORBRONZE.
MATERIAL HOUSING: GLASSFILLED THERM. POLYESTER.
- 2 AT CONTACTAREA 1,25µm GOLD OVER 1,25µm NICKEL.
REMAINDER 1,25µm TIN.
- 3 AT CONTACTAREA 0,8µm GOLD OVER 1,25µm NICKEL.
REMAINDER 1,25µm TIN.
- 4 AT CONTACTAREA AND AREA Δ 1,25µm GOLD OVER 1,25µm NICKEL.
AT ACTION PIN AREA 1,25µm TIN.
- 5 AT CONTACTAREA AND AREA Δ 0,8µm GOLD OVER 1,25µm NICKEL.
AT ACTION PIN AREA 1,25µm TIN.
- 6 CONNECTOR PRINTED WITH PARTNUMBER AND DATECODE ON OUTSIDE
OF MATING AREA OF ROW c.
- 7 STAND-OFF RIBS OPTIONAL.



P.C.B. HOLE DIM. ACTION PIN

DRILLED HOLE	: 1,15 ±0,025 mm
FIN. HOLE	: 0,94 to 1,09
AFTER REFLOW	: 0,91 to 1,09
Cu-thks	: 0,025 to 0,075
SnPb-thks	: 0,004 to 0,010



OBSOLETE	Δ 5	Δ 1	1-216458-4
OBSOLETE	Δ 4	Δ 1	1-216458-1
OBSOLETE	Δ 3	Δ 1	216458-4
OBSOLETE	Δ 2	Δ 1	216458-1
	FINISH	MATERIAL	PART NUMBER

ROW	a	b	c	XXXXXXXXXXXXXXXXXXXX																
				XXXXXXXXXXXXXXXXXXXX																
				XXXXXXXXXXXXXXXXXXXX																
P.C.B.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20

AN ASTERISK „X” DENOTES A SIGNAL CONTACT.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:	mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC ± -	1 PLC ± -	2 PLC ± -	3 PLC ± -	4 PLC ± -	ANGLES ± -	FINISH	
MATERIAL	-	FINISH	-	-	-	-	-	-	-	-

DWN	W.JAGTENBERG	13APR88	Tyco Electronics Corporation 's-Hertogenbosch, Nederland
CHK	J.V.GRUNSVEN	13APR89	
APVD	L.V.SOEST	24MAY89	NAME
PRODUCT SPEC	-	APPLICATION SPEC	3x14 POS FEMALE W.W. CONN. ASS'Y FOR 2,4-3,2mm. P.C.BOARD THK'S
WEIGHT	-	SIZE	A3
CUSTOMER DRAWING		CAGE CODE	00779
		DRAWING NO	216458
		RESTRICTED TO	-
		SCALE	NTS
		SHEET	1 of 1
		REV	C