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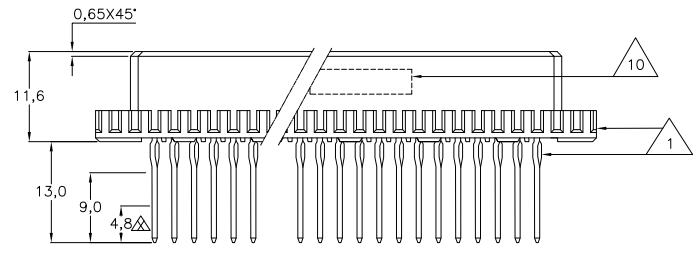
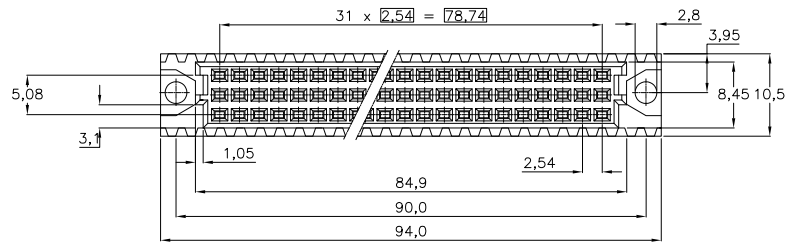
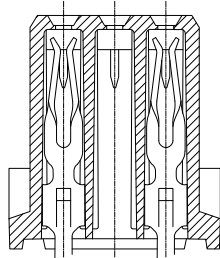
2

1

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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
E1		EH-1209-00	08-11-00	RvH	-
F		ECR-07-011431	05-06-07	BSV	MKO
F1		REVISED PER ECO-09-022424	31AUG09	KK	AEG

P.C.B. HOLE DIM. ACTION PIN  
 DRILLED HOLE : 1,15+/-0,025mm  
 FIN. HOLE : 0,94 to 1,09mm  
 AFTER REFLOW : 0,91 to 1,09mm  
 Cu-thks : 0,025 to 0,075mm  
 Sn-thks : 0,004 to 0,010mm



NOTES:

- 1 CONNECTOR MEETS THE REQUIREMENTS ACC. DIN 41612 AND DIN 41611, PART 2 AND 5.
- 2 MATERIAL CONTACT: PHOSPHORBRONZE. MATERIAL HOUSING: GLASSFILLED THERM. POLYESTER.
- 3 AT CONTACTAREA 1,25 µm GOLD OVER 1,25 µm NICKEL. REMAINDER 1,25 µm TIN .
- 4 AT CONTACTAREA 0,8 µm GOLD OVER 1,25 µm NICKEL. REMAINDER 1,25 µm TIN.
- 5 AT CONTACTAREA AND AREA 1,25 µm GOLD OVER 1,25 µm NICKEL. AT ACTION PIN AREA 1,25 µm TIN .
- 6 AT CONTACTAREA AND AREA 0,8 µm GOLD OVER 1,25 µm NICKEL. AT ACTION PIN AREA 1,25 µm TIN .
- 7 AT CONTACTAREA AND AREA 0,4 µm GOLD OVER 1,25 µm NICKEL. AT ACTION PIN AREA 1,25 µm TIN.
- 8 AT CONTACTAREA AND AREA 0,1 µm GOLD OVER 0,7 µm PALLADIUM (DURAGOLD) OVER 1,25 µm NICKEL. AT ACTION PIN AREA 1,25 µm TIN .
- 9 AT CONTACTAREA AND AREA 0,1 µm GOLD OVER 0,3 µm PALLADIUM (DURAGOLD) OVER 1,25 µm NICKEL. AT ACTION PIN AREA 1,25 µm TIN .
- 10 CONNECTOR PRINTED WITH PARTNUMBER AND DATECODE ON OUTSIDE OF MATING AREA OF ROW c.
- 11 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

FINISH	MATERIAL	PARTNUMBER
OBSOLETE		7-215913-8
OBSOLETE		7-215913-4
OBSOLETE		1-215913-8
		1-215913-4
OBSOLETE		1-215913-1
		215913-4
OBSOLETE		215913-1

ROW	a	b	c
1	X	X	X
2	X	X	X
3	X	X	X
4	X	X	X
5	X	X	X
6	X	X	X
7	X	X	X
8	X	X	X
9	X	X	X
10	X	X	X
11	X	X	X
12	X	X	X
13	X	X	X
14	X	X	X
15	X	X	X
16	X	X	X
17	X	X	X
18	X	X	X
19	X	X	X
20	X	X	X
21	X	X	X
22	X	X	X
23	X	X	X
24	X	X	X
25	X	X	X
26	X	X	X
27	X	X	X
28	X	X	X
29	X	X	X
30	X	X	X
31	X	X	X
32	X	X	X
33	X	X	X
34	X	X	X
35	X	X	X
36	X	X	X
37	X	X	X
38	X	X	X
39	X	X	X
40	X	X	X
41	X	X	X
42	X	X	X
43	X	X	X
44	X	X	X
45	X	X	X
46	X	X	X
47	X	X	X
48	X	X	X
49	X	X	X
50	X	X	X
51	X	X	X
52	X	X	X
53	X	X	X
54	X	X	X
55	X	X	X
56	X	X	X
57	X	X	X
58	X	X	X
59	X	X	X
60	X	X	X
61	X	X	X
62	X	X	X
63	X	X	X
64	X	X	X

AN ASTERISK „X” DENOTES A SIGNAL CONTACT.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWN	26JAN88	Tyco Electronics Corporation	
mm		CHK	24NOV00	's-Hertogenbosch, Nederland	
		R. FIJTEN	24NOV00	NAME	
		R. FIJTEN	24NOV00	64 POS FEMALE CONN. ASS'Y ACC.DIN 41612 WITH ACTION-PIN FOR 2,4-3,2mm P.C.BOARD THK'S	
		PRODUCT SPEC		SIZE	CAGE CODE
				A3	00779
		APPLICATION SPEC		DRAWING NO	215913
				RESTRICTED TO	
		WEIGHT		SCALE	NTS
				SHEET	1 of 1
		CUSTOMER DRAWING		REV	F1