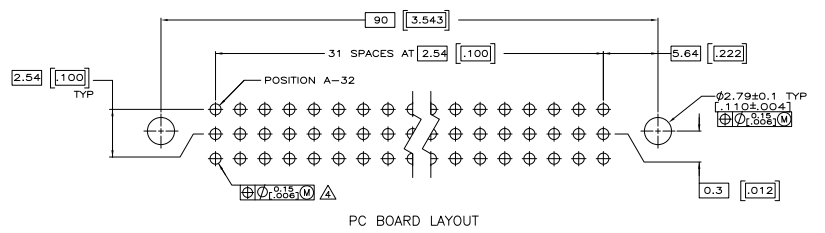
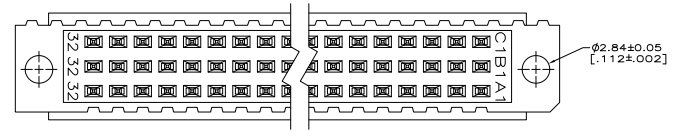
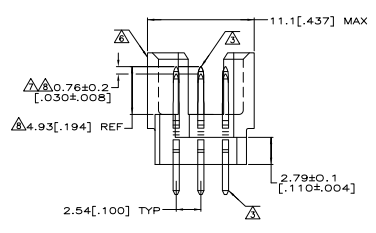
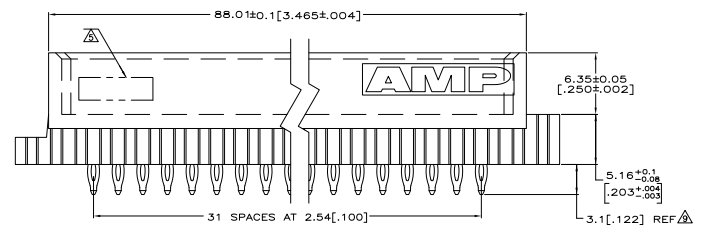
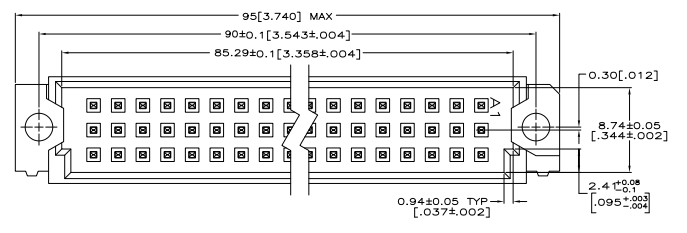


REV	DATE	DESCRIPTION	BY	APP
AD 25				
01		REVISED PER ECO-07-018583	22AUG07	DH DB

- △ HOUSING MATERIAL: GLASS-FILLED POLYMER.
- △ POST MATERIAL: COPPER ALLOY.
- △ POST FINISH: DIN 41612 CLASS 2 IN CONTACT AREA. TIN PLATE ON POSTS.
- △ PC BOARD HOLES REQUIRED FOR ACTION PIN CONTACTS ARE Ø.15[.0453] DRILL PLATED THROUGH WITH 0.02-0.08[.001-.003] COPPER AND 0.008[.0003] MINIMUM TIN-LEAD PLATING. FINISHED HOLE AFTER PLATING, Ø.94-1.09[.037-.043].
- △ PART NUMBER, DATE CODE MARKED THIS APPROXIMATE AREA.
- △ MARKINGS ON THIS SIDE.
- △ FOR MFRL APPLICATIONS, A 2.36[.093] MINIMUM THICK PC BOARD IS REQUIRED. PROGRAMMABLE SEATING TOOL 768216-2 MUST BE USED.
- △ TO BE 4.16[.164] REF FOR LAST MAKE PINS AFTER SEATING. POST LENGTH DIFFERENCE BETWEEN SHORT AND LONG PINS TO BE 0.76±0.2[.030±.008] AFTER SEATING.
- △ THIS DIMENSION WILL BE 4.06[.160] MAX AFTER SEATING FOR PINS WITH 4.17[.164] REF MATING POST.
- 10. FOR 1.57[.062] THICK PC BOARD APPLICATIONS, USE SEATING TOOL 768211-2, PROGRAMMABLE SEATING TOOL 768216-2 WITH PUSH PINS FOR MAKE FIRST CONTACTS ONLY, CAN ALSO BE USED.



THIS DRAWING IS A CONTROLLED DOCUMENT.		REV	DESCRIPTION	DATE	BY	APP
REV	DESCRIPTION	DATE	BY	APP		
1	ASSEMBLY, PIN, EUROCARD, TYPE R, 96 POSITION, 4.06[.160] PRESS-FIT POSTS, PROGRAMMABLE					
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