DRAWING MADE IN THIRD ANGLE PROJECTION

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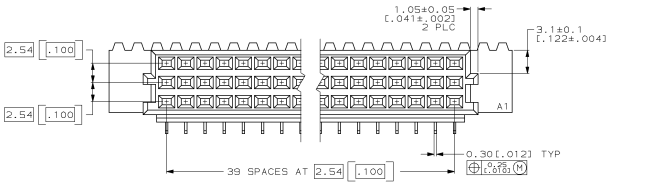
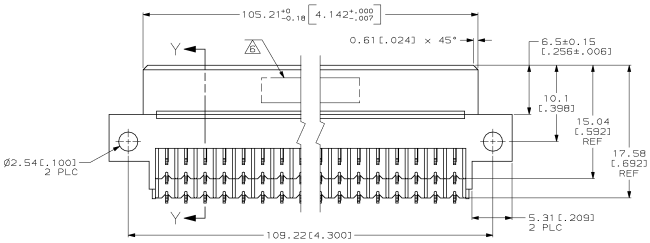
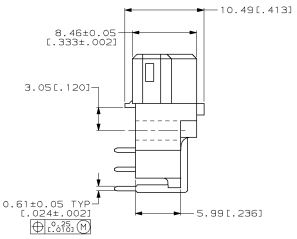
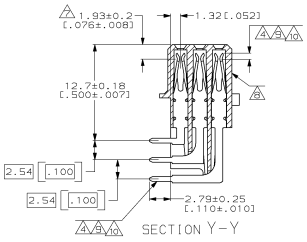
LOC	DIST
AD	25

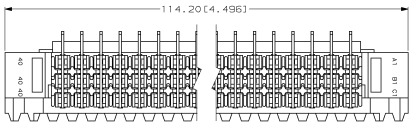
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPD
	K	EC 0010-1457-95	1/18/96	CR
	L	EC 0010-0318-96	4/1/96	CR
	M	EC 0010-1469-95	4/1/96	CR
	N	EC 0010-0895-96	6/24/96	CR

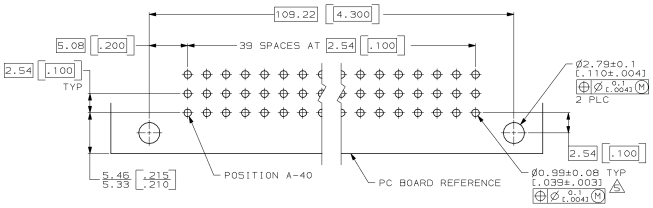












PC BOARD LAYOUT

1. DIMENSIONS IN BRACKETS ARE IN INCHES.
2. HOUSING MATERIAL: GLASS-FILLED POLYESTER. COLOR: GRAY.
3. CONTACT MATERIAL: PHOSPHOR BRONZE.
4. CONTACT FINISH: 0.00076[.000030] GOLD IN CONTACT AREA. 0.00127[.000050] NICKEL UNDERPLATE ALL OVER. TIN-LEAD ON POSTS.
5. RECOMMENDED HOLE SIZE FOR MANUAL APPLICATION OF CONNECTOR ONTO PC BOARD.
6. PART NUMBER, DATE CODE IDENTIFICATION, CSA LOGO HOT-STAMPED THIS APPROXIMATE AREA.
7. CONTACT POINT.
8. HOT-STAMPING ON THIS SIDE.
9. CONTACT FINISH: DIN 41612 CLASS 3 IN CONTACT AREA. TIN-LEAD ON POSTS.
10. CONTACT FINISH: DIN 41612 CLASS 2 IN CONTACT AREA. TIN-LEAD ON POSTS.

SUPERSEDED BY 650874-4

9	1 THRU 40	X	X	X	120	650874-9
10	1 THRU 40	X	X	X	120	650874-5
4	1 THRU 40	X	X	X	120	650874-4
NOTES	POSITIONS LOADED	C ROWS LOADED	B	A	NO. OF LOADED POSITION	ASSY PART NUMBER

DO NOT SCALE PRINT.
UNLESS SPECIFIED DIMENSIONS IN mm [INCHES]
TOLERANCES ON :
1 PLC DEC ± 0.13[.005]
2 PLC DEC ± 0.13[.005]
ANGLES ± -
MATERIAL
HOUSING, 2
CONTACT, 3
FINISH
CONTACT, 4 5 10

DR	L. BRINER	7/25/90
CHK	N. DRASHER	12/19/91
APPD	N. DRASHER	12/19/91
APPD	K.R. PARMER	12/19/91
PRODUCT SPEC	-	
APPLICATION SPEC	-	
WEIGHT	-	

AMP INCORPORATED
Harrisburg, Pa. 17105

NAME
RECEPTACLE ASSEMBLY, EUROCARD, TYPE R, 120 POSITION

SIZE	CAGE CODE	DRAWING NO
D	00779	650874

SCALE 4:1 SHEET 1 OF 1

CUSTOMER DRAWING

AMP 1706-3 REV 6-96

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