



- NOTES:
1. MATERIAL: .022 ±.001 THICK C.R. ANNEALED AISI-SAE 1050.
 2. HEAT TREATMENT: HARDEN & TEMPER TO Rc 44-47.
 3. ELECTRO-ZINC PLATE .0002/.0005 (SEE NOTE 4).
 4. BAKE AT 375° ±25° F. FOR 4 HOURS - BAKING OPERATION TO BE DONE WITHIN 4 HOURS AFTER PLATING TO PROVIDE FOR HYDROGEN EMBRITTELMENT RELIEF.

NO	COMPONENT NO	DESCRIPTION	QTY/M	U/M
BILL OF MATERIAL				
COPIES TO		MATL SPEC	SEE NOTE 1	FINISH
1	9	DRW	JMB	DATE 2/19/98
2	10	19	CHK	DATE 12 20
3	12	20	APPD	DATE 14 23
4	13	21		DATE 15 33
5	14	23		DATE 16 43
6	15	33		DATE 17 53
7	16	43		
8	17	53		
TITLE LOCKWASHER (20 TOOTH)				
LBS/M TOLERANCE UNLESS OTHERWISE SPECIFIED				
TWO PLACE DEC ±.01 FRACTION ±				
THREE PLACE DEC ±.005 ANGULAR ±1°				
SCALE 4=1				
SUPER DRW				
RAW STK WT				
REVISION H				
DRAWG NO. 905-023				
Littalfuse®				
DES PLAINES, ILLINOIS 60016				

LTR	REVISION	CHK	APD
G	39025C- REVISED & REDRAWN ON NEW FORMAT 3/13/98 JMB		
H	81022D-REMOVE 689487 FROM MAT'L SPEC. 01/26/01 PJM		

UNLESS OTHERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.
 C DENOTES CRITICAL CHARACTERISTICS.
 CPK DENOTES CPK DIMENSIONS--MINIMUM CPK VALUE
 DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF PROCESS PERFORMANCE. PROCEDURE FOR MEASUREMENT (ST) AND TRACKING TO BE DEFINED IN TYPICAL TAPUSE INSPECTION INSTRUCTIONS.
 DIMENSIONS OF DIMENSIONS--MINIMUM CP VALUE FROM DRAWING AND INITIALLY LOCATED TO ALLOW FOR MAXIMUM TOOL LIFE.

