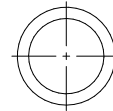


**DESIGN DATA**

1. O.D.= .220 REF.
2. TOTAL COILS= 14
3. ACTIVE COILS= 12 ±2 COILS
4. RATE= 7.5 LBS/IN.
5. SOLID HEIGHT= .395 MAX.
6. FORCE @ .615 LENGTH = 2.7 LBS ±0.3 LBS.
7. ENDS SQUARED
8. SPRING MAY BE LEFT OR RIGHT HAND WOUND.

**NOTES:**

1. PACKAGE 8000 SPRINGS IN TOTE -580566 AND COVER.



UNLESS OTHERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.

CPK DENOTES CRITICAL CHARACTERISTICS.

CPK DENOTES CPK DIMENSIONS.-MINIMUM CPK VALUE 1.0

CPK DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION

OF PROCESS PERFORMANCE. PROCEDURE FOR MEASUREMENT

(S.T.) AND TRACKING TO BE DEFINED IN

STANDARD TFP USE INSPECTION INSTRUCTIONS.

CPK DENOTES CP DIMENSIONS.-MINIMUM CP VALUE

0.50. CPK DENOTES CPK DIMENSIONS

WHICH ARE CRITICAL TO FUNCTIONALITY LOCATED TO

ALLOW FOR MAXIMUM TOOL LIFE.

COMPONENT NO		DESCRIPTION	QTY/M	U/M
1	-069101	Ø.026 GALV. WIRE	1,300	LB

BILL OF MATERIAL		FINISH	
COPIES TO	MATL SPEC	DATE	SCALE
1	JMB	1/13/98	4=1
2	CHK	DATE	SUPER DRW
3	APPD	DATE	RAW STK WT
4		DATE	
5		DATE	
6		DATE	
7		DATE	
8		DATE	

REVISION		DATE	SCALE
G	39059C- REVISE & REDRAWN ON NEW FORMAT 3/31/98 JMB		
H	39580B-MODIFY PACKAGING NOTE 01/13/99 FJM		

TITLE		REVISION	DRWG. NO.
SPRING		H	-912-200

CONTROLLED DOCUMENT



DES PLAINES, ILLINOIS 60016