

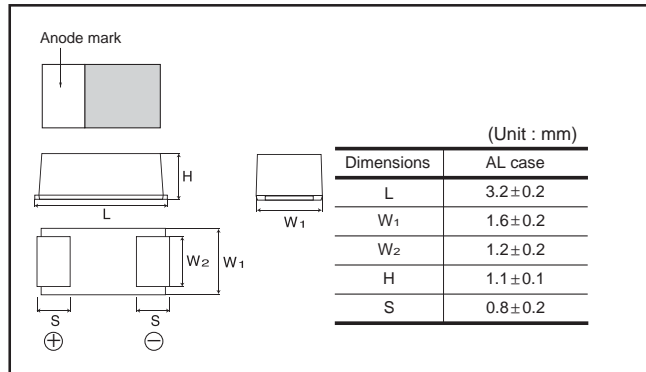
# Chip tantalum capacitors

## TCT Series AL Case

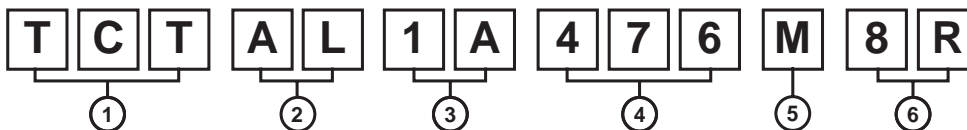
### ●Features (AL)

- 1) Vital for all hybrid integrated circuits board application.
- 2) Wide capacitance range.
- 3) Screening by thermal shock.

### ●Dimensions (Unit : mm)



### ●Part No. Explanation



① Series name  
TCT

② Case style  
AL

③ Rated voltage

|                   |     |    |     |    |    |    |    |    |
|-------------------|-----|----|-----|----|----|----|----|----|
| Rated voltage (V) | 2.5 | 4  | 6.3 | 10 | 16 | 20 | 25 | 35 |
| CODE              | 0E  | 0G | 0J  | 1A | 1C | 1D | 1E | 1V |

④ Nominal capacitance  
Nominal capacitance in pF in 3 digits:  
2 significant figures followed by the figure  
representing the number of 0's.

⑤ Capacitance tolerance  
M : ±20%

⑥ Taping  
8 : Tape width  
R : Positive electrode on the side opposite to sprocket hole

● Rated table

| (μF)      | Rated voltage (V) |         |           |          |          |          |          |          |
|-----------|-------------------|---------|-----------|----------|----------|----------|----------|----------|
|           | 2.5<br>0E         | 4<br>0G | 6.3<br>0J | 10<br>1A | 16<br>1C | 20<br>1D | 25<br>1E | 35<br>1V |
| 1.0 (105) |                   |         |           |          |          |          |          | AL       |
| 1.5 (155) |                   |         |           |          |          |          |          | AL       |
| 2.2 (225) |                   |         |           |          |          |          |          | AL       |
| 3.3 (335) |                   |         |           |          |          |          |          | AL       |
| 4.7 (475) |                   |         |           |          |          |          | AL       |          |
| 6.8 (685) |                   |         |           |          |          |          | AL       |          |
| 10 (106)  |                   |         |           |          |          | AL       |          |          |
| 15 (156)  |                   |         |           |          | AL       | *AL      |          |          |
| 22 (226)  |                   |         |           |          | AL       |          |          |          |
| 33 (336)  |                   |         |           | AL       |          |          |          |          |
| 47 (476)  |                   |         |           | AL       |          |          |          |          |
| 68 (686)  |                   |         | AL        | *AL      |          |          |          |          |
| 100 (107) |                   | AL      | AL        | *AL      |          |          |          |          |
| 150 (157) |                   | AL      | AL        |          |          |          |          |          |
| 220 (227) | AL                | AL      |           |          |          |          |          |          |
| 330 (337) | AL                |         |           |          |          |          |          |          |

Remark) Case size codes (AL) in the above show products line-up.  
\* Under development

● Marking

The indications listed below should be given on the surface of a capacitor.

- (1) Polarity : The polarity should be shown by □ bar. (on the anode side)
- (2) Rated DC voltage : Due to the small size of AL case, a voltage code is used as shown below.
- (3) Visual typical example (1) voltage code (2) capacitance code

| Voltage Code | Rated DC Voltage (V) |
|--------------|----------------------|
| e            | 2.5                  |
| g            | 4                    |
| j            | 6.3                  |
| A            | 10                   |
| C            | 16                   |
| D            | 20                   |
| E            | 25                   |
| V            | 35                   |

| Capacitance Code | Nominal Capacitance (μF) |
|------------------|--------------------------|
| A                | 1.0                      |
| J                | 2.2                      |
| N                | 3.3                      |
| S                | 4.7                      |
| W                | 6.8                      |
| a                | 10                       |
| e                | 15                       |
| j                | 22                       |
| n                | 33                       |
| s                | 47                       |
| w                | 68                       |
| ā                | 100                      |
| ē                | 150                      |
| j̄               | 220                      |
| n̄               | 330                      |

[AL case] note 1)  $\frac{A}{(1)} \frac{s}{(2)}$

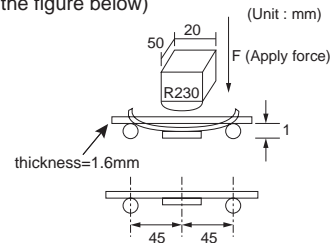


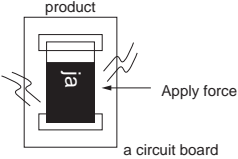
manufacture code  
note 2) voltage code and capacitance code are variable with parts number

● Characteristics

| Item   | Performance   |  |               |     |    |    |    |    | Test conditions (based on JIS C 5101-1 and JIS C 5101-3)   |  |       |      |   |         |          |   |            |               |   |         |          |   |            |               |
|--|---|--|---------------|-----|----|----|----|----|--|--|-------|------|---|---------|----------|---|------------|---------------|---|---------|----------|---|------------|---------------|
| Operating Temperature                                  | -55°C to +125°C                                     |  |               |     |    |    |    |    | Voltage reduction when temperature exceeds +85°C   |  |       |      |   |         |          |   |            |               |   |         |          |   |            |               |
| Maximum operating temperature with no voltage derating | +85°C   |  |               |     |    |    |    |    |  |  |       |      |   |         |          |   |            |               |   |         |          |   |            |               |
| Rated voltage (VDC)                                    | 2.5   | 4  | 6.3           | 10  | 16 | 20 | 25 | 35 | at 85°C  |  |       |      |   |         |          |   |            |               |   |         |          |   |            |               |
| Category voltage (VDC)                                 | 1.6   | 2.5  | 4             | 6.3 | 10 | 13 | 16 | 22 | at 125°C   |  |       |      |   |         |          |   |            |               |   |         |          |   |            |               |
| Surge voltage (VDC)                                    | 3.2   | 5.0  | 8             | 13  | 20 | 26 | 32 | 44 | at 85°C  |  |       |      |   |         |          |   |            |               |   |         |          |   |            |               |
| DC Leakage current                                     | Shall be satisfied the voltage on " Standard list " |  |               |     |    |    |    |    | As per 4.9 JIS C 5101-1<br>As per 4.5.1 JIS C 5101-3<br>Voltage : Rated voltage for 5min   |  |       |      |   |         |          |   |            |               |   |         |          |   |            |               |
| Capacitance tolerance                                  | Shall be satisfied allowance range. ±20%            |  |               |     |    |    |    |    | As per 4.7 JIS C 5101-1<br>As per 4.5.2 JIS C 5101-3<br>Measuring frequency : 120±12Hz<br>Measuring voltage : 0.5Vrms +1.5 to 2V.DC<br>Measuring circuit : DC Equivalent series circuit  |  |       |      |   |         |          |   |            |               |   |         |          |   |            |               |
| Tangent of loss angle (Df, tan δ)                      | Shall be satisfied the voltage on " Standard list " |  |               |     |    |    |    |    | As per 4.8 JIS C 5101-1<br>As per 4.5.3 JIS C 5101-3<br>Measuring frequency : 120±12Hz<br>Measuring voltage : 0.5Vrms +1.5 to 2V.DC<br>Measuring circuit : DC Equivalent series circuit  |  |       |      |   |         |          |   |            |               |   |         |          |   |            |               |
| Impedance  | Shall be satisfied the voltage on " Standard list " |  |               |     |    |    |    |    | As per 4.10 JIS C 5101-1<br>As per 4.5.4 JIS C 5101-3<br>Measuring frequency : 100±10kHz<br>Measuring voltage : 0.5Vrms or less<br>Measuring circuit : DC Equivalent series circuit  |  |       |      |   |         |          |   |            |               |   |         |          |   |            |               |
| Resistance to Soldering heat                           | Appearance  | There should be no significant abnormality. The indications should be clear. |               |     |    |    |    |    | As per 4.14 JIS C 5101-1<br>As per 4.6 JIS C 5101-3<br>Dip in the solder bath<br>Solder temp : 260±5°C<br>Duration : 5±0.5s<br>Repetition : 1<br>After the specimens, leave it at room temperature for over 24h and then measure the sample.   |  |       |      |   |         |          |   |            |               |   |         |          |   |            |               |
|  | L.C.  | Less than initial limit  |               |     |    |    |    |    |  |  |       |      |   |         |          |   |            |               |   |         |          |   |            |               |
|  | ΔC / C  | Within ±20% of initial value   |               |     |    |    |    |    |  |  |       |      |   |         |          |   |            |               |   |         |          |   |            |               |
|  | Df (tan δ)  | Less than 200% of initial limit  |               |     |    |    |    |    |  |  |       |      |   |         |          |   |            |               |   |         |          |   |            |               |
| Temperature cycle                                      | Appearance  | There should be no significant abnormality. The indications should be clear. |               |     |    |    |    |    | As per 4.16 JIS C 5101-1<br>As per 4.10 JIS C 5101-3<br>Repetition : 5 cycles<br>(1 cycle : steps 1 to 4) without discontinuation.<br><table border="1" style="margin: 5px auto;"> <thead> <tr> <th></th> <th>Temp.</th> <th>Time</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>-55±3°C</td> <td>30±3min.</td> </tr> <tr> <td>2</td> <td>Room temp.</td> <td>3min. or less</td> </tr> <tr> <td>3</td> <td>125±2°C</td> <td>30±3min.</td> </tr> <tr> <td>4</td> <td>Room temp.</td> <td>3min. or less</td> </tr> </tbody> </table><br>After the specimens, leave it at room temperature for over 24h and then measure the sample. |  | Temp. | Time | 1 | -55±3°C | 30±3min. | 2 | Room temp. | 3min. or less | 3 | 125±2°C | 30±3min. | 4 | Room temp. | 3min. or less |
|  |   | Temp.  | Time          |     |    |    |    |    |  |  |       |      |   |         |          |   |            |               |   |         |          |   |            |               |
|  | 1   | -55±3°C  | 30±3min.      |     |    |    |    |    |  |  |       |      |   |         |          |   |            |               |   |         |          |   |            |               |
|  | 2   | Room temp.   | 3min. or less |     |    |    |    |    |  |  |       |      |   |         |          |   |            |               |   |         |          |   |            |               |
| 3  | 125±2°C   | 30±3min.   |               |     |    |    |    |    |  |  |       |      |   |         |          |   |            |               |   |         |          |   |            |               |
| 4  | Room temp.  | 3min. or less  |               |     |    |    |    |    |  |  |       |      |   |         |          |   |            |               |   |         |          |   |            |               |
| L.C.   | Less than 200% of initial limit                     |  |               |     |    |    |    |    |  |  |       |      |   |         |          |   |            |               |   |         |          |   |            |               |
| ΔC / C   | Within ±20% of initial value                        |  |               |     |    |    |    |    |  |  |       |      |   |         |          |   |            |               |   |         |          |   |            |               |
| Df (tan δ)   | Less than 200% of initial limit                     |  |               |     |    |    |    |    |  |  |       |      |   |         |          |   |            |               |   |         |          |   |            |               |
| Moisture resistance                                    | Appearance  | There should be no significant abnormality. The indications should be clear. |               |     |    |    |    |    | As per 4.22 JIS C 5101-1<br>As per 4.12 JIS C 5101-3<br>After leaving the sample under such atmospheric condition that the temperature and humidity are 60±2°C and 90 to 95% RH, respectively, for 500±12h leave it at room temperature for over 24h and then measure the sample.  |  |       |      |   |         |          |   |            |               |   |         |          |   |            |               |
|  | L.C.  | Less than 200% of initial limit  |               |     |    |    |    |    |  |  |       |      |   |         |          |   |            |               |   |         |          |   |            |               |
|  | ΔC / C  | Within ±20% of initial value   |               |     |    |    |    |    |  |  |       |      |   |         |          |   |            |               |   |         |          |   |            |               |
|  | Df (tan δ)  | Less than 200% of initial limit  |               |     |    |    |    |    |  |  |       |      |   |         |          |   |            |               |   |         |          |   |            |               |

| Item                        |             | Performance   | Test conditions (based on JIS C 5101-1 and JIS C 5101-3)   |
|-----------------------------|-------------|---|--|
| Temperature Stability       | Temp.       | -55°C   | As per 4.29 JIS C 5101-1<br>As per 4.13 JIS C 5101-3   |
|                             | ΔC / C      | Within 0/-15% of initial value                      |  |
|                             | Df (tan δ)  | Shall be satisfied the voltage on " Standard list " |  |
|                             | L.C.        | -   |  |
|                             | Temp.       | +85°C   |  |
|                             | ΔC / C      | Within +15/0% of initial value                      |  |
|                             | Df (tan δ)  | Shall be satisfied the voltage on " Standard list " |  |
|                             | L.C.        | 5μA or 0.1CV whichever is greater                   |  |
|                             | Temp.       | +125°C  |  |
|                             | ΔC / C      | Within +20/0% of initial value                      |  |
|                             | Df (tan δ)  | Shall be satisfied the voltage on " Standard list " |  |
|                             | L.C.        | 6.3μA or 0.125CV whichever is greater               |  |
| Surge voltage               | Appearance  | There should be no significant abnormality.         | As per 4.26 JIS C 5101-1<br>As per 4.14 JIS C 5101-3<br>Apply the specified surge voltage every 5±0.5 min. for 30±5 s. each time in the atmospheric condition of 85±2°C. Repeat this procedure 1,000 times.<br>After the specimens, leave it at room temperature for over 24h and then measure the sample. |
|                             | L.C.        | Less than 200% of initial value                     |  |
|                             | ΔC / C      | Within ±20% of initial value                        |  |
|                             | Df (tan δ)  | Less than 200% of initial limit                     |  |
| Loading at High temperature | Appearance  | There should be no significant abnormality.         | As per 4.23 JIS C 5101-1<br>As per 4.15 JIS C 5101-3<br>After applying the rated voltage for 2000+72/0 h without discontinuation via the serial resistance of 3Ω or less at a temperature of 85±2°C, leave the sample at room temperature / humidity for over 24h and measure the value.                   |
|                             | L.C.        | Less than 200% of initial limit                     |  |
|                             | ΔC / C      | Within ±20% of initial value                        |  |
|                             | Df (tan δ)  | Less than 200% of initial limit                     |  |
| Terminal strength           | Capacitance | The measured value should be stable.                | As per 4.35 JIS C 5101-1<br>As per 4.9 JIS C 5101-3<br>A force is applied to the terminal until it bends to 1mm and by a prescribed tool maintain the condition for 5s.<br>(See the figure below)  |
|                             | Appearance  | There should be no significant abnormality.         |  |



| Item                   |             | Performance  | Test conditions (JIS C 5101-1 and JIS C 5101-3)  |
|------------------------|-------------|--|--|
| Adhesiveness           |             | The terminal should not come off.  | <p>As per 4.34 JIS C 5101-1<br/>As per 4.8 JIS C 5101-3<br/>Apply force of 5N in the two directions shown in the figure below for 10±1s after mounting the terminal on a circuit board.</p>  <p>The diagram shows a rectangular component labeled 'product' mounted on a 'circuit board'. Two arrows labeled 'Apply force' point outwards from the top and bottom terminals of the product, indicating the direction of the applied force.</p> |
| Dimensions             |             | Refer to "External dimensions"   | Measure using a caliper of JIS B 7507 Class 2 or higher grade.   |
| Resistance to solvents |             | The indication should be clear   | <p>As per 4.32 JIS C 5101-1<br/>As per 4.18 JIS C 5101-3<br/>Dip in the isopropyl alcohol for 30±5s, at room temperature.</p>  |
| Solderability          |             | 3/4 or more surface area of the solder coated terminal dipped in the soldering bath should be covered with the new solder. | <p>As per 4.15.2 JIS C 5101-1<br/>As per 4.7 JIS C 5101-3<br/>Dip speed=25±2.5mm / s<br/>Pre-treatment (accelerated aging): Leave the sample on the boiling distilled water for 1 h.<br/>Solder temp. : 245±5°C<br/>Duration : 3±0.5s<br/>Solder : M705<br/>Flux : Rosin 25% IPA 75%</p>   |
| Vibration              | Capacitance | Measure value should not fluctuate during the measurement.   | <p>As per 4.17 JIS C 5101-1<br/>Frequency : 10 to 55 to 10Hz/min.<br/>Amplitude : 1.5mm</p>  |
|                        | Appearance  | There should be no significant abnormality.  | <p>Time : 2h each in X and Y directions<br/>Mounting : The terminal is soldered on a print circuit board.</p>  |

## ● Standard products list, TCT series

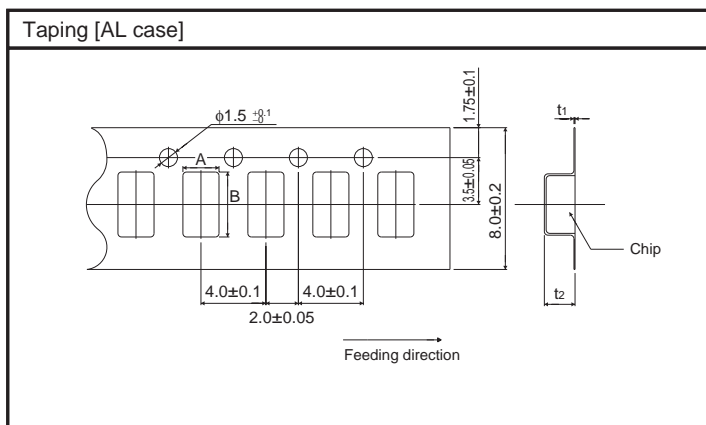
| Part No.         | Rated voltage<br>85°C<br>(V) | Category<br>voltage<br>125°C<br>(V) | Surge<br>voltage<br>85°C<br>(V) | Cap.<br>120Hz<br>(μF) | Tolerance<br>(%) | Leakage<br>current<br>25°C<br>1WV.5min<br>(μA) | Df<br>120Hz<br>(%) |              |       | Impedance<br>100kHz<br>(Ω) |
|------------------|------------------------------|-------------------------------------|---------------------------------|-----------------------|------------------|--|--------------------|--------------|-------|----------------------------|
|                  |                              |                                     |                                 |                       |                  |  | -55°C              | 25°C<br>85°C | 125°C |                            |
| TCT AL 0E 227 □  | 2.5                          | 1.6                                 | 3.3                             | 220                   | ±20              | 5.5  | 35                 | 20           | 25    | 2.5                        |
| TCT AL 0E 337 □  | 2.5                          | 1.6                                 | 3.3                             | 330                   | ±20              | 16.5   | 80                 | 30           | 40    | 2.5                        |
| TCT AL 0G 107 □  | 4                            | 2.5                                 | 5.2                             | 100                   | ±20              | 4  | 35                 | 20           | 25    | 3                          |
| TCT AL 0G 157 □  | 4                            | 2.5                                 | 5.2                             | 150                   | ±20              | 6  | 35                 | 20           | 25    | 2.7                        |
| TCT AL 0G 227 □  | 4                            | 2.5                                 | 5.2                             | 220                   | ±20              | 8.8  | 35                 | 20           | 25    | 2.5                        |
| TCT AL 0J 686 □  | 6.3                          | 4                                   | 8                               | 68                    | ±20              | 4.3  | 35                 | 20           | 25    | 4                          |
| TCT AL 0J 107 □  | 6.3                          | 4                                   | 8                               | 100                   | ±20              | 6.3  | 34                 | 18           | 24    | 3                          |
| TCT AL 0J 157 □  | 6.3                          | 4                                   | 8                               | 150                   | ±20              | 94.5   | 80                 | 30           | 40    | 2.7                        |
| TCT AL 1A 336 □  | 10                           | 6.3                                 | 13                              | 33                    | ±20              | 3.3  | 30                 | 15           | 20    | 4                          |
| TCT AL 1A 476 □  | 10                           | 6.3                                 | 13                              | 47                    | ±20              | 4.7  | 35                 | 20           | 25    | 4                          |
| *TCT AL 1A 686 □ | 10                           | 6.3                                 | 13                              | 68                    | ±20              | 6.8  | 35                 | 20           | 25    | 4                          |
| *TCT AL 1A 107 □ | 10                           | 6.3                                 | 13                              | 100                   | ±20              | 50   | 80                 | 30           | 40    | 2.5                        |
| TCT AL 1C 156 □  | 16                           | 10                                  | 20                              | 15                    | ±20              | 2.4  | 30                 | 15           | 20    | 4                          |
| TCT AL 1C 226 □  | 16                           | 10                                  | 20                              | 22                    | ±20              | 3.6  | 35                 | 20           | 25    | 4                          |
| TCT AL 1D 106 □  | 20                           | 13                                  | 26                              | 10                    | ±20              | 2  | 30                 | 15           | 20    | 8                          |
| *TCT AL 1D 156 □ | 20                           | 13                                  | 26                              | 15                    | ±20              | 3  | 30                 | 15           | 20    | 4                          |
| TCT AL 1E 475 □  | 25                           | 16                                  | 33                              | 4.7                   | ±20              | 1.2  | 30                 | 15           | 20    | 8                          |
| TCT AL 1E 685 □  | 25                           | 16                                  | 33                              | 6.8                   | ±20              | 1.7  | 30                 | 15           | 20    | 8                          |
| TCT AL 1V 105 □  | 35                           | 22                                  | 45                              | 1                     | ±20              | 0.5  | 30                 | 15           | 20    | 8                          |
| TCT AL 1V 155 □  | 35                           | 22                                  | 45                              | 1.5                   | ±20              | 0.5  | 30                 | 15           | 20    | 8                          |
| TCT AL 1V 225 □  | 35                           | 22                                  | 45                              | 2.2                   | ±20              | 0.8  | 30                 | 15           | 20    | 8                          |
| TCT AL 1V 335 □  | 35                           | 22                                  | 45                              | 3.3                   | ±20              | 1.2  | 30                 | 15           | 20    | 8                          |

□=Tolerance (M : ±20%)

\* : Under development

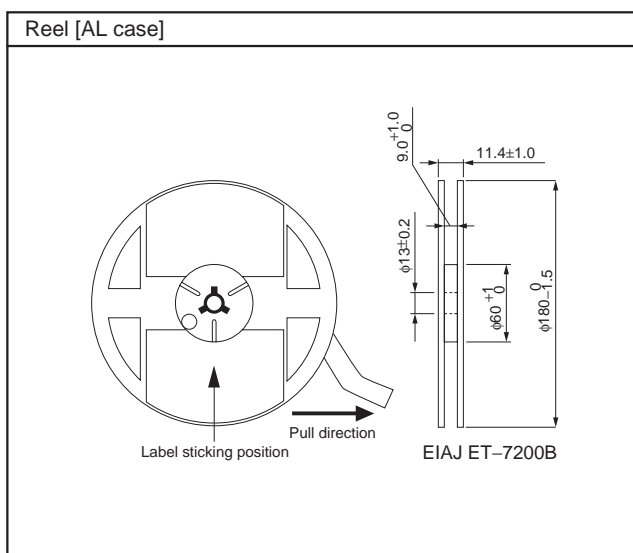
● Packaging specifications

| Case code | A±0.1 | B±0.1 | t1±0.05 | t2±0.1 |
|-----------|-------|-------|---------|--------|
| AL        | 1.9   | 3.5   | 0.25    | 1.3    |



● Packaging style

| Case code | Packaging | Packaging style |                    | Symbol | Basic ordering units |
|-----------|-----------|-----------------|--------------------|--------|----------------------|
| AL case   | Taping    | plastic taping  | $\phi 180$ mm Reel | R      | 3,000pcs             |



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